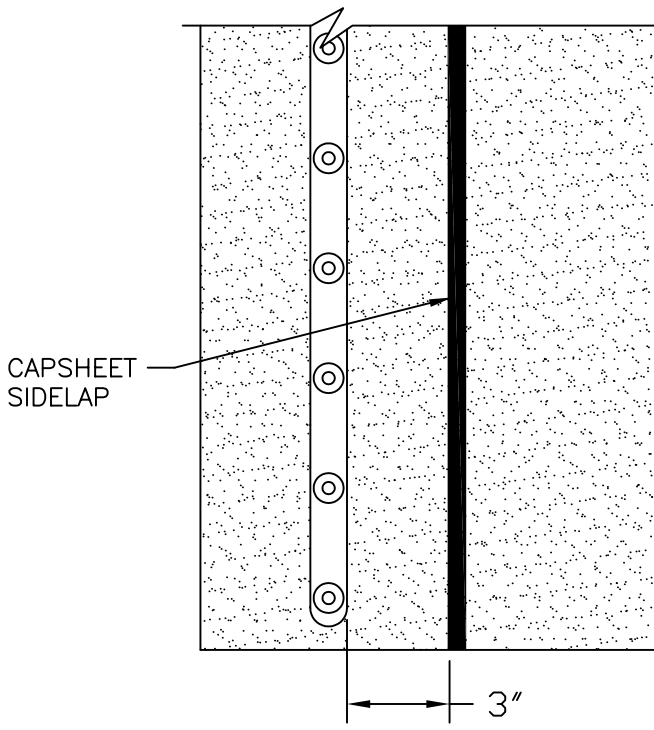
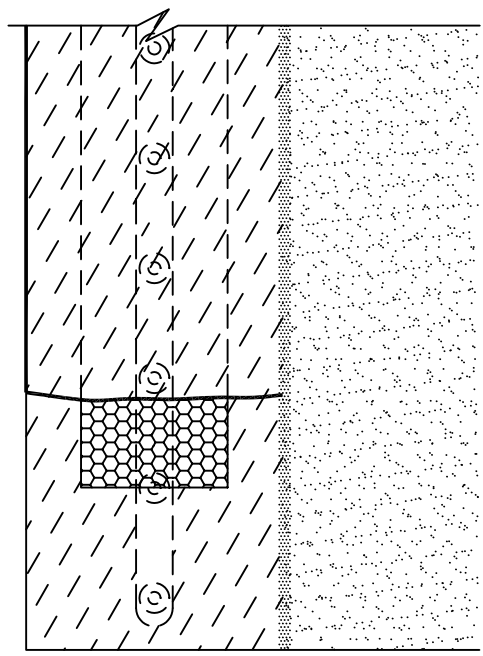


STEP #1



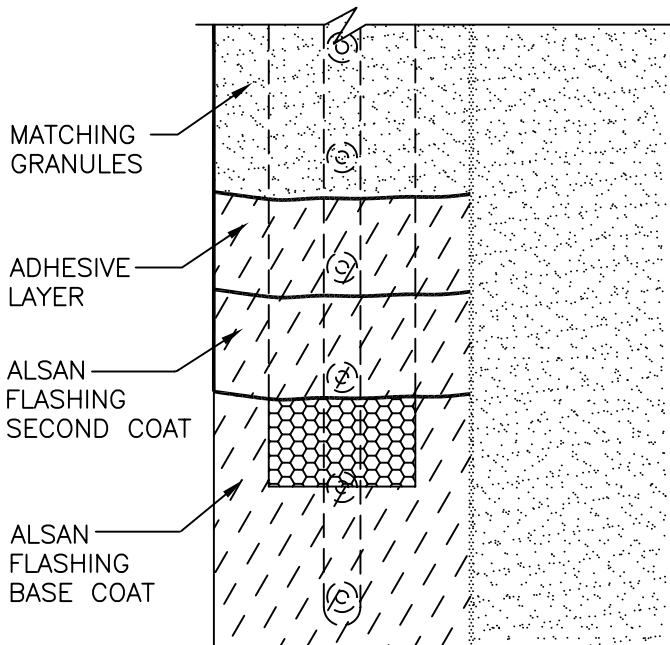
SOPRAPHIX METAL BATTEN BAR FASTEN 6" O.C.

STEP #2



ALSAN FLASHING BASE COAT WITH MIN. 4" (10cm) WIDE ALSAN PolyFleece REINFORCEMENT EMBEDDED INTO AND COVERED WITH A SECOND LAYER OF ALSAN FLASHING WITHOUT WRINKLES OR FOLDS. TOTAL WET MILL THICKNESS IS 30 MILS AT APPROX. 22 DRY MILS (TYP).

STEP #3




ALSAN FLASHING FINISH COAT-30 WET MILS.

AFTER FINISH COAT CURING, APPLY ALSAN FLASHING ADHESIVE COAT AT 24 WET MILS FOLLOWED BY BROADCASTING, TO REFUSAL, MATCHING SOPREMA GRANULES INTO THE WET ADHESIVE LAYER.

NOTES:

1. DETAIL TO BE USED IN CONJUNCTION WITH SOPREMA GENERAL REQUIREMENTS, APPROVED DETAILS AND ALSAN FLASHING (A.F.) APPLICATION AND COVERAGE DIRECTIONS.
2. ALSAN FLASHING 24 WET MIL COVERAGE RATE (DRY 16 MILS) IS 1.5 GALS/100FT<sup>2</sup> ALSAN FLASHING 30 WET MILS COVERAGE RATE (22 DRY MILS) IS 1.87 GALS/100FT<sup>2</sup>. ALL COVERAGE RATES ARE APPROXIMATE, THEORETICAL AND DO NOT ACCOUNT FOR WASTE, SPILLAGE, IRREGULAR SURFACES AND APPLICATION TECHNIQUES THAT CAN ALSO VARY WITH INSTALLER. RATES MAY ALSO VARY DEPENDING UPON MATERIAL AND AMBIENT TEMPERATURE(S), SURFACE FINISH AND POROSITY OF THE SUBSTRATE.

|  |     |                       |               |
|--|-----|-----------------------|---------------|
|  |     | 310 QUADRAL DRIVE     |               |
|  |     | WADSWORTH, OHIO 44281 |               |
|  |     | (330) 334-0066        |               |
| TITLE<br>ALSAN FLASHING HURRICANE BAR  |     |                       |               |
| SCALE  | DWN | CHK                   | APPROVAL DATE |
| NONE   | DMT | PR                    | 9/28/04       |
| DRAWING NUMBER   |     |                       | REV           |
| AFR-003  |     |                       | 0             |

\*\* USAGE OF THIS DRAWING IS GOVERNED BY THE TERMS OF SERVICE FOR SOPREMA DETAIL. PLEASE CONSULT THESE TERMS OF SERVICE PRIOR TO UTILIZING THIS DRAWING.