



ALSAN RS 230 FLASH

Alsan RS 230 Flash (Summer Formulation)
Alsan RS 230 Flash (Winter Formulation)

Order No. L-RS022S
Order No. L-RS022W

DESCRIPTION & APPLICATION

Alsan RS 230 Flash is a high performance two-component rapid curing PMMA acrylic resin formulation used in Alsan RS cold liquid-applied membrane system applications.

PRODUCT USES:

Alsan RS 230 Flash resin is combined with fleece fabric to form a monolithic, self flashing and self-adhering reinforced field membrane designed for use in interior and exterior new, tear-off and recovery applications.

COLOR:

Alsan RS 230 Flash is available in Pebble Grey (RAL #7032) and Light Grey (RAL #7035, Order No. L-RS025S).

VOC:

Alsan RS 230 Flash (winter and summer formulation) maximum content 54.34 g/L (catalyzed) as applied.

PACKAGING:

Alsan RS 230 Flash resin (winter & summer formulation) is supplied in a 12-kg re-sealable container with locking ring.

STORAGE:

Shelf life: 6 months in original unopened container. Always store closed containers in cool, ventilated and dry location away from heat and oxidizing agents. Do not store in direct sunlight or in temperatures below 32°F (0°C) or above 77°F (25°C). Storing the containers above the recommended temperature may reduce the product's shelf life. The resin may polymerize at temperatures above 140°F (60°C). Avoid direct sunlight and heat source when storing products on project site.

HANDLING:

Always use caution when handling the products. Do not smoke. Keep away from open flame, fire or any ignition source. Avoid skin and eye contact with this product. Cured product may be disposed of in standard landfills. Uncured product is considered a hazardous material and must be handled as such, in accordance with local, state and federal regulations. Workers must wear long sleeved shirts, long pants, work boots and use only butyl rubber or nitrile gloves when working with the product. Safety glasses with side shields are required for eye protection. Use of NOISH approved respirator is required if the airborne concentration exceeds recommended limits. For more information, refer to instruction on the label of the can and to relevant Material Safety Data Sheet (MSDS).

MIXING:

Using a slow-speed (200 to 400 rpm) mechanical agitator, thoroughly mix the entire container of resin for two minutes before each use, and prior to pouring off resin into a second container if batch mixing. Catalyze only the amount of material that can be used within 10-15 minutes. Add pre-measured catalyst to the resin component, stir for two minutes and apply to substrate. Refer to Catalyst Dosages chart below for additional information.

SURFACE PREPARATION:

Refer to Soprema Alsan RS "Substrate Preparation & Priming Guidelines" for information and requirements. Contact Soprema Technical Department for recommendations regarding specific applications.

APPLICATION:

After mixing, apply resin to clean and prepared substrate at the required consumption using Soprema rollers, brushes or notched squeegee. The resin should be spread evenly onto the surface. See individual system specifications for specific guidelines regarding application of primer, membrane, topcoat and/or slip-resistant protective surfacing.



TECHNICAL INFORMATION

TEMPERATURE APPLICATION RANGES		
	Ambient temperature	Substrate temperature
Summer formulation	37° - 95°F (3° - 35°C)	37° - 122°F (3° - 50°C)
Winter formulation	23° - 50°F (-5° - 10°C)	23° - 59°F (-5° - 15°C)

Substrate must not exceed a maximum six percent moisture content and maximum 96% relative humidity.

COVERAGE RATES	
Minimum total consumption	0.28 kg/sf (3.0 kg/m ²)
Base coat minimum	0.19 kg/sf (2.0 kg/m ²)
Top coat minimum	0.09 kg/sf (1.0 kg/m ²)

See recommendations for specific applications. Yields will vary depending upon substrate condition.

CATALYST MIXING CHART						
	4% Catalyst Activation			2% Catalyst Activation		
	37°F to 59°F (3°C to 15°C) [Summer Grade] 23°F to 49°F (-5°C to 10°C) [Winter Grade]			60°F to 95°F (15°C to 35°C) [Summer Grade] 50°F to 59°F (10°C to 15°C) [Winter Grade]		
Resin Quantity	kg	tbsp	0.1 kg bags	kg	tbsp	0.1 kg bags
1.0 kg	0.04	4	n/a	0.02	2	n/a
12.0 kg	.48	48	5	0.24	24	2.5

SET TIMES AT GIVEN TEMPERATURE		
Ambient temperature	32°F (0°C) [Winter Formulation]	68°F (20°C) [Summer Formulation]
Pot life:	20 minutes	15 minutes
Rain proof after:	45 minutes	30 minutes
Set time / walked on / next layer:	90 minutes	60 minutes
Fully cured:	6 hours	3 hours

Pot life is dependent on ambient temperatures and will be reduced at higher temperatures. Minimum set times are approximate and may vary. Actual set times and cure times should be established in the field, based on actual field conditions.

PHYSICAL PROPERTIES		
Property (as installed)	Values / Units	Test Method
Membrane thickness	115 mils (2.9 mm)	ASTM D 5147 Section 5
Peak load @ 73°F, avg.	70 lbf/in (12.3 kN/m)	ASTM D 5147 Section 6
Elongation @ peak load, avg.	42%	ASTM D 5147 Section 6
Peak load @ 73°F, avg.	90 lbf/in (15.8 kN/m)	ASTM D 412 (dumbbell)
Elongation @ peak load, avg.	55%	ASTM D 412 (dumbbell)
Shore A hardness, avg.	81	ASTM D 2240
Water absorbtion, (Method I) (24h @ 73°F)	0.41%	ASTM D 570
Water absorbtion, (Method II) (48h @ 122°F)	1.57%	ASTM D 570
Low temperature flexibility	-13° F (-25°C)	ASTM D 5147 Section 11
Dimensional stability (maximum movement)	-0.063%	ASTM D 5147 Section 10
Tear strength	107 lbf (0.5 kN)	ASTM D 5147 Section 7

Values based on reinforced Alsan RS Systems at a coverage rate of 3.3 kg/m²