



ALSAN FLEX RED ZINC PRIMER

Alsan FLEX Red Zinc Primer

Order No. L-MBSP36

DESCRIPTION & APPLICATION

Alsan FLEX Red Zinc Primer is a primer utilized in Alsan FLEX systems over metal roof installations designed to stop the spread of surface rust. Alsan FLEX Red Zinc Primer combines tough, rust inhibiting zinc chromate with zinc oxide, red iron oxide and alky resin to provide superior corrosion resistance.

USES:

High quality rust inhibitive primer for all types of metal surfaces. Provides an excellent base for Alsan FLEX applications.

PACKAGING:

Alsan FLEX Red Zinc Primer is supplied in five gallon cans.

PREPARATION & APPLICATION:

Ready to apply. Do not heat. Do not thin.

SURFACE PREPARATION - Remove existing rust by wire brushing and/or power washing to remove rust, dirt and other foreign materials. Severely rusted panels should be replaced. Good practice is to clean only what can be primed that same day.

APPLICATION DIRECTIONS - Mix thoroughly prior to and during application. Apply using a soft brush, roller or spray equipment.

LIMITATIONS - Do not apply below 50°F (10°C) or when rain is forecast. Surfaces must be completely dry. Primer must be coated within 15 days of application.



TECHNICAL INFORMATION

COVERAGE RATE

Primer application	0.4 gal/100 ft ²
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Note: Coverage may vary depending on the actual condition of the surface. The coverage rate shown are intended as minimum application recommendations. Over corrugated and irregular metal surfaces, allow for additional surface area by multiplying total square feet by 1.15.

PHYSICAL PROPERTIES

Vehicle base	alkyd resin
Weight per gallon	10.5 lbs
Specific gravity	1.3234
Viscosity @ 77°F (25°C)	66 - 77 KU
Flash point (open cup)	104°F (40°C) Min.
Solids by weight	61
Solids by volume	39
Dry film thickness	2.5 mils @ 250 sq ft / gal less surface absorption
VOC	3.8 lbs/gal
Dry time (rain proof)	2-4 hours
Dry time (next coat)	18-24 hours
Maximum recoat window	15 days
Solvent & clean up	mineral spirits